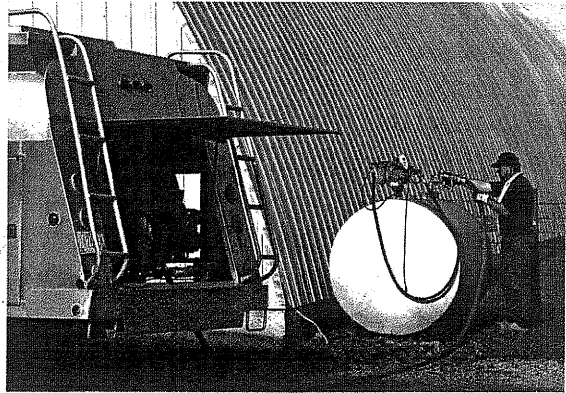


CHS FARM TANK PROGRAM (NOT FOR COMMERCIAL USE)

TANK RECOMMENDATIONS

Beginning May 10, 2013, the EPA will begin enforcement of Spill Prevention, Control, and Countermeasure (SPCC) rules. All facilities with over 1,320 gallons of aggregate aboveground fuel* storage are subject to the SPCC rules, which means that secondary spill containment will be required around all storage vessels.

- Secondary containment must be able to hold a volume equal to the storage vessel(s) it encloses plus additional runoff
- Double wall tanks do not require secondary containment
- The cost of a single wall tank with a suitable secondary containment system is approximately the same as the cost of a double wall tank of the same size



To minimize the impact of SPCC planning, CHS recommends double wall tanks, which eliminates the need for secondary containment. Distributors who purchase single wall tanks should educate the end-user on SPCC compliance and offer the required secondary containment system.

- End-users with storage between 1,320 gallons and 9,999 gallons can complete a self-assessed SPCC plan
- End-users with storage of 10,000 gallons or more require a SPCC plan created by a physical engineer

For detailed information on specific SPCC provisions, visit:

http://www.epa.gov/emergencies/content/spcc/spcc_guidance.htm.

*Oil of any type and in any form is covered, including, but not limited to: petroleum; fuel oil; sludge; oil refuse; oil mixed with wastes other than dredged spoil, fats, oils or greases of animal, fish or marine mammal origin; vegetable oils, including oil from seeds, nuts, fruits, or kernels; and other oils and greases, including synthetic oils and mineral oils.

